



#### **Description**

AZ® 3300 series positive photoresists are designed to meet the industry's need for high performance g- and i-line crossover capabilities. They exhibit excellent depth of focus, linearity, and photospeed for all crossover applications. They are thermally stable up to 125°C and provide wide process latitudes for trouble-free lithography.

The photoresist series is manufactured under stringent controls resulting in extremely low trace metals and particulate levels. Performance enhancement can be achieved in combination with AZ® 917 MIF developer.

Various viscosity grades are available to accommodate a wide variety of demanding applications.

#### **Features**

- Sensitive to g-,h-, and i-line wavelengths
- Wide process latitude; relative insensitivity to bake conditions, develop times, and develop temperatures
- Compatible with inorganic and organic developer (with and without surfactants)
- Thermally stable to 125°C
- Good depth of focus, linearity, and photospeed for crossover applications
- Excellent value (low cost of ownership) for high performance

#### **Product Line Overview**

- AZ® 3312 Photoresist (18 cps)
  - → High performance in g-and i-line
  - → High thermal stability
  - → Excellent adhesion in wet etch processes
- AZ<sup>®</sup> 3318-D Photoresist (30 cps)
  - → Variety of g-line, i-line, and broadband applications on reflective substrates
  - → Excellent performance for geometries > 0.50 μm
  - → Performance enhanced with AZ® 917 MIF developer double puddle process
    - Depth of focus increased by 30%
    - Exposure latitude increased by 25%

#### **Recommended Process**

Softbake: 90 - 110°C, 60 - 90 sec

Exposure: g-, h-, and i-line stepper or broadband exposure source

Post-Exposure Bake: (Where Necessary)

110°C, 60 - 90 sec

Develop Cycle: Spray/Puddle Process–AZ® 300 MIF Developer, 60 sec spray/puddle

Double Puddle Process-AZ® 917 MIF Developer, 52 sec double puddle





#### **Modeling Parameters**

#### AZ® 3312 Photoresist (18 cps)

Refractive Index	365 nm	405 nm	435 nm	
Unbleached				
n	1.7082	1.6888	1.693	
k	0.0333	0.0336	0.0217	
Bleached				
n	1.6906	1.6655	1.6514	
k	0.0013	0.0003	0.0006	
Cauchy Coefficients	Α	В	С	
Unbleached	1.6005	0.011334 μm²	7.43 x 10 <sup>-4</sup> µm <sup>4</sup>	
Bleached	1.5869	0.011818 μm²	3.90 x 10 <sup>-6</sup> μm <sup>4</sup>	
Dill Parameters	Α	В	С	
i-line	1.139 μm <sup>-1</sup>	0.0762 μm <sup>-1</sup>	0.0264 cm <sup>2</sup> /mJ	
g-line	0.6695 μm <sup>-1</sup>	0.0172 μm <sup>-1</sup>	0.0186 cm <sup>2</sup> /mJ	

#### AZ® 3318-D Photoresist (30 cps)

Refractive Index	365 nm	405 nm	435 nm	
Unbleached				
n	1.7047	1.6863	1.6910	
k	0.03583	0.03587	0.02420	
Bleached				
n	1.6972	1.6704	1.6567	
k	0.00368	0.00348	0.00433	
Cauchy Coefficients	A	В	С	
Unbleached	1.6018	0.00709 μm²	0.0021558 μm <sup>4</sup>	
Bleached	1.6003	0.00177 μm²	0.0032067 μm <sup>4</sup>	
Dill Parameters	Α	В	С	
i-line	1.1237 μm <sup>-1</sup>	0.1346 μm <sup>-1</sup>	0.0270 cm <sup>2</sup> /mJ	
g-line	0.6329 μm <sup>-1</sup>	0.1348 μm <sup>-1</sup>	0.0189 cm <sup>2</sup> /mJ	



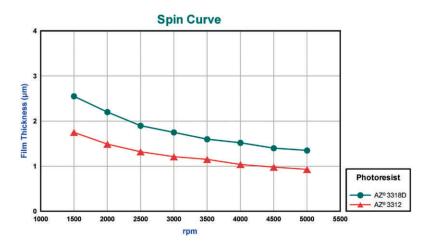




#### **Performance Summary**

	AZ® 3312 Photoresist		AZ® 3318-D Photoresist	
Exposure	i-line	g-line	i-line	g-line
Film Thickness (µm)	1.076	1.17	1.83	1.749
Resolution (µm)	0.55	0.7	0.55	0.7
Focus Latitude (µm)	>1	>1.8	8.0	1.8

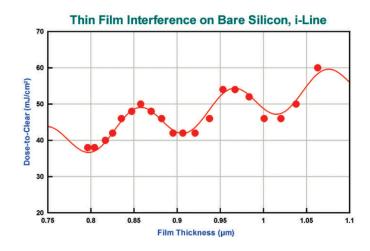
#### **Performance**

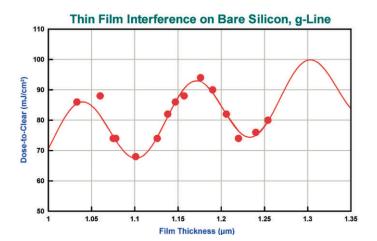






### Performance of AZ® 3312 Photoresist (18 cps)







#### **Companion Products**

Wafer Prime: AZ® Adhesion Promoter

Antireflective Coating: AZ® BARLi® II and AZ® HERB™ Bottom Antireflective Coatings

Edge Bead Process: AZ® EBR 70/30 Edge Bead Remover

Develop Cycle: AZ® 300 MIF, 917 MIF, and 726 MIF Developers

Stripping: AZ® 300T and 400T Strippers

#### **Solvent Safety**

AZ® 3300 series photoresists are formulated using a mixture of propylene glycol monomethyl ether acetate (PGMEA) and ethyl lactate solvents. PGMEA is patented for use in photoresists by AZ Electronic Materials (U.S. patent numbers 4,550,069; 5,006,651; and 5,143,814 as well as foreign patents).

#### **Equipment Compatibility**

AZ 3300 series photoresists are compatible with all commercially available wafer and photomask processing equipment. Recommended materials of construction include stainless steel, glass, ceramic, PTFE, polypropylene, and high density polyethylene.

#### Storage

Keep in sealed original containers away from oxidants, sparks, and open flames. Protect from light and heat. Keep refrigerated. Empty container may contain harmful residue and vapors.

#### **Handling Precautions/First Aid**

Refer to the current Material Safety Data Sheet (MSDS) for detailed information prior to handling.



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